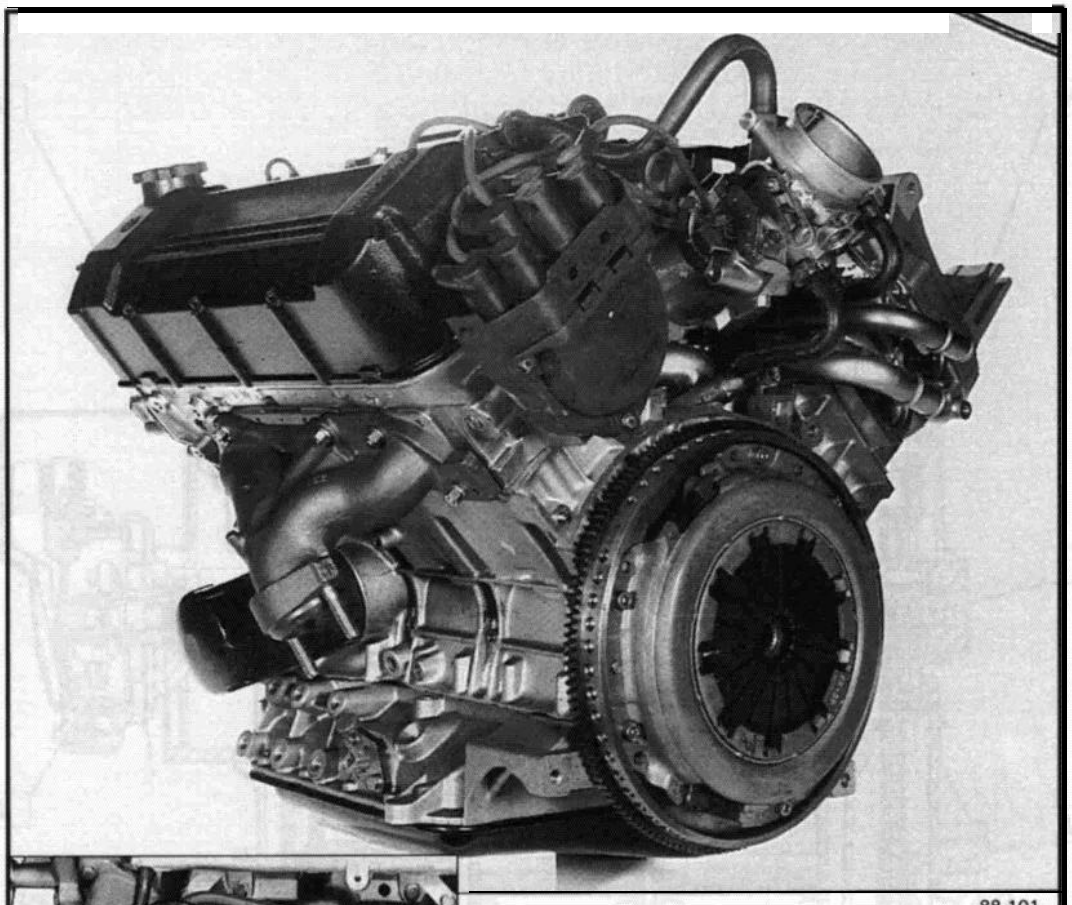
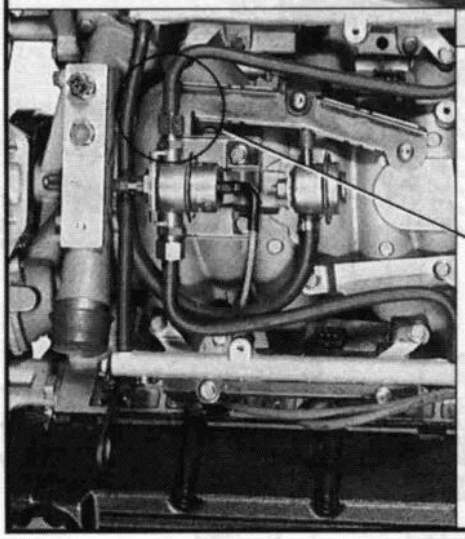


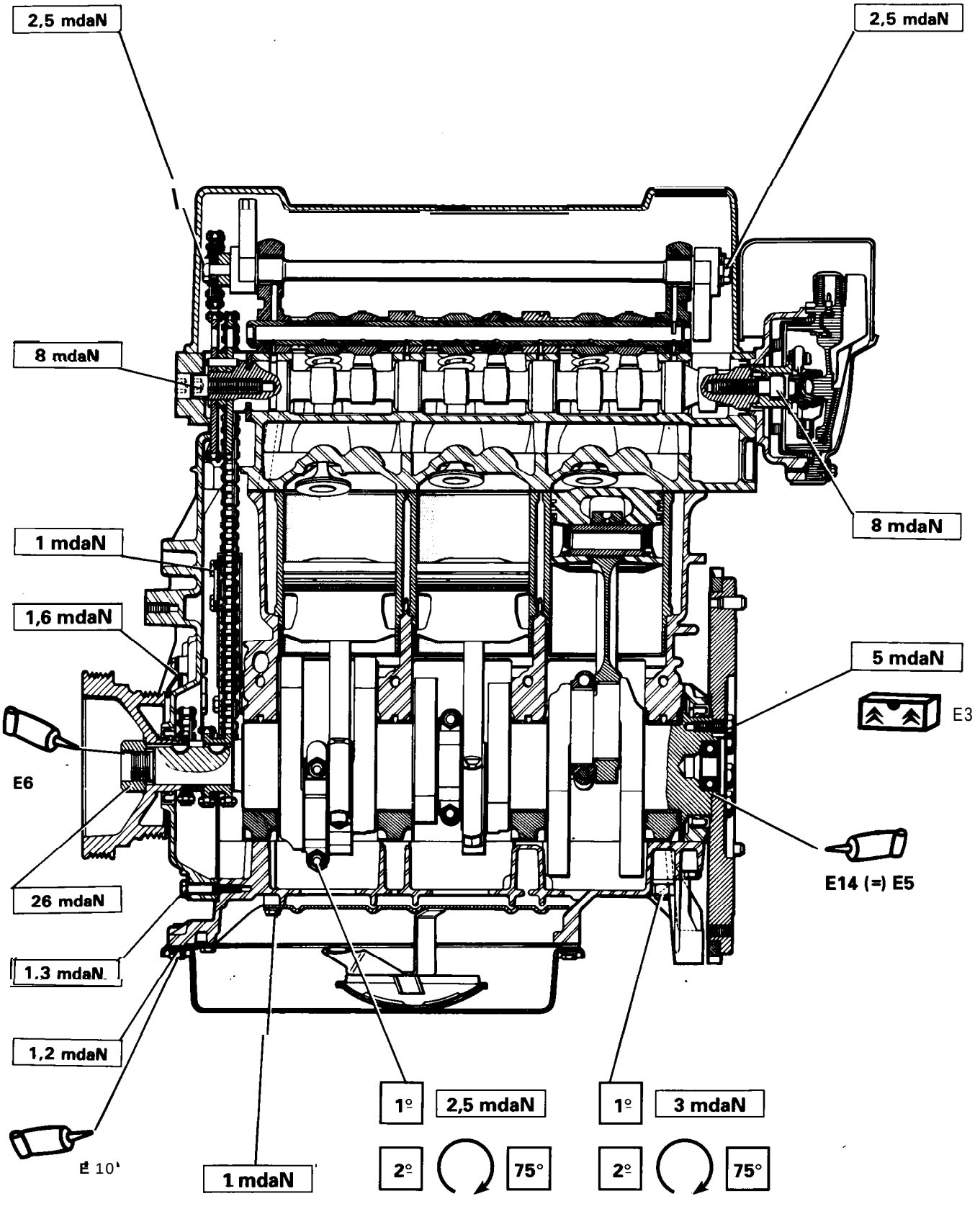
88-101



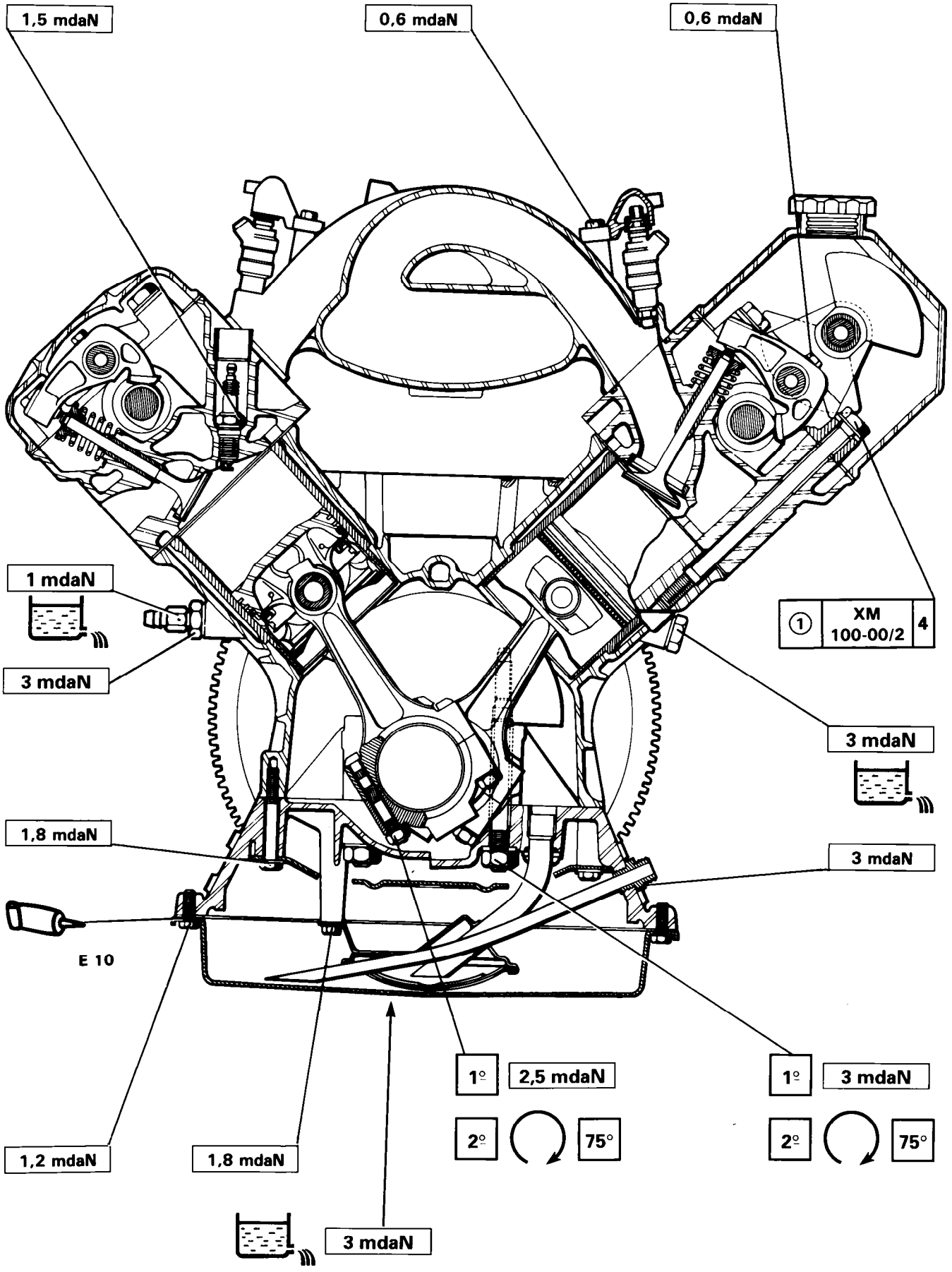
88-821

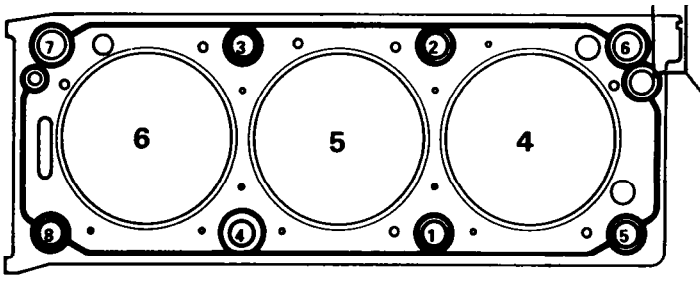
SFZ	PSA
1 F V01	
0000001	

6 CYL. SFZ

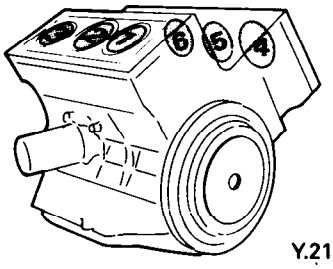

2,5 mdaN
2,5 mdaN
8 mdaN
8 mdaN
1 mdaN
1,6 mdaN
5 mdaN
E3
E6
E14 (=) E5
26 mdaN
1,3 mdaN
1,2 mdaN
1°
2,5 mdaN
2°
75°
1°
3 mdaN
2°
75°
1 mdaN

Y.10-5

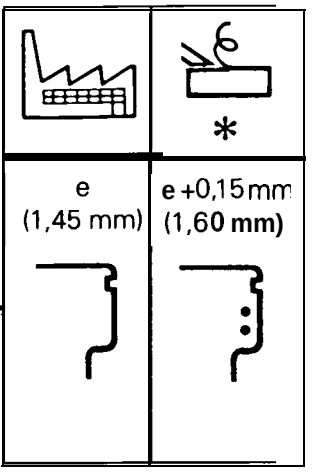

1,5 mdaN
0,6 mdaN
0,6 mdaN
1 mdaN
3 mdaN
① XM 100-00/2 4
3 mdaN
1,8 mdaN
3 mdaN
E 10
1,2 mdaN
1,8 mdaN
3 mdaN
1º 2,5 mdaN
2º 75°
1º 3 mdaN
2º 75°



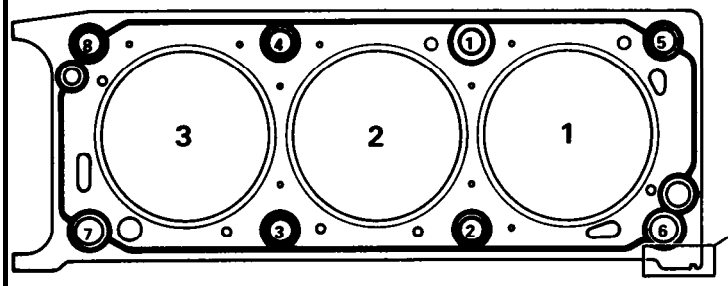
Y.11-2



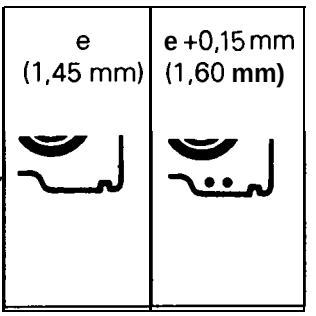
Y.21-5

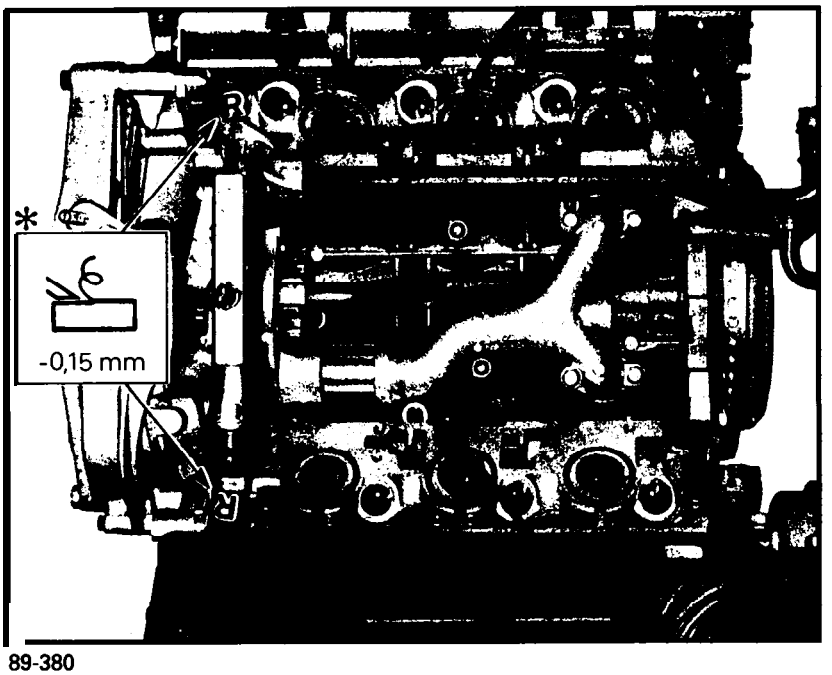


Y. 11-2

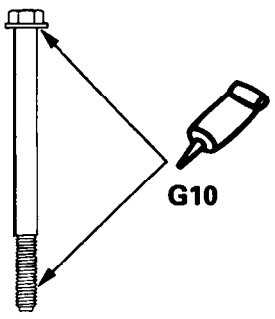


Y.11-2





89-380

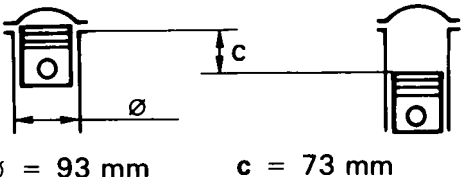


BX.11-22

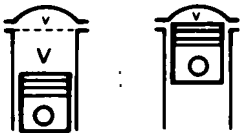
1º	6 mdaN	1.2.3.. 8
2º	– 4 mdaN + 180°	1.2.3.. 8

→ SFZ = ZPJ ←

2975 cm³ × 6 × 12



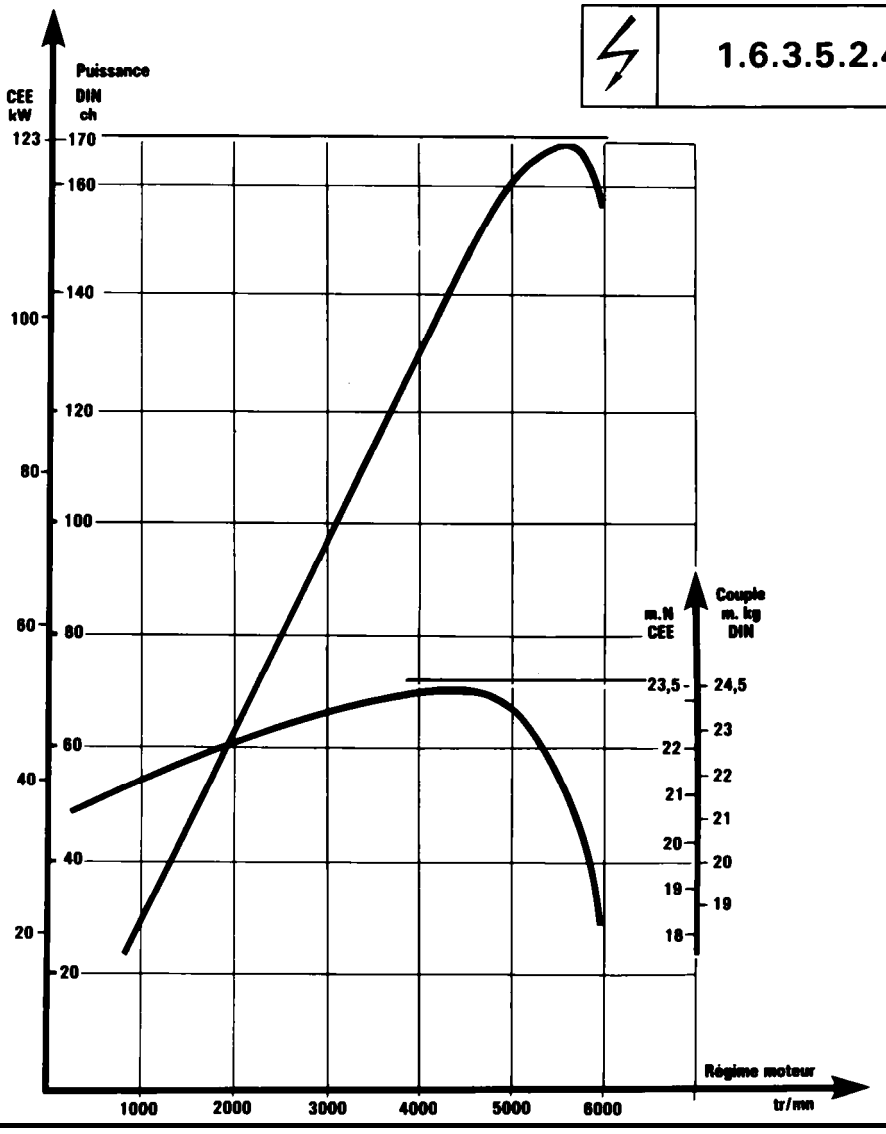
Ø = 93 mm c = 73 mm

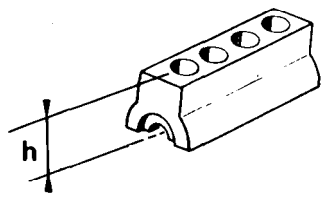
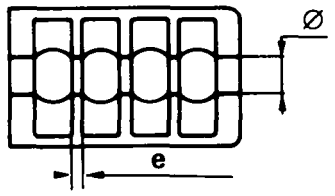
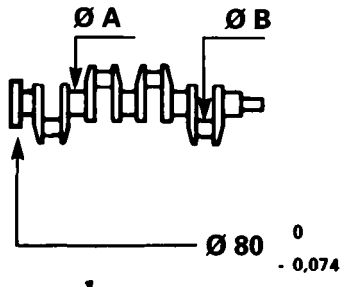
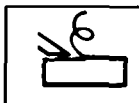
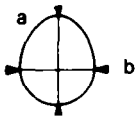
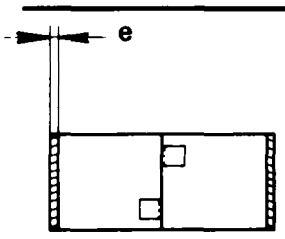


9,511

- Super
  Ron 98/MON 88
- Eurosuper
  RON 95/MON 85

1.6.3.5.2.4



	h = **220,83** ± 0,1 mm	
	Ø = **74** $^{+0,019}_{0}$ mm **e = 24,38** $^{0}_{-0,05}$ mm	
	**Ø A**	**Ø B**
	70,062 $^{0}_{-0,019}$ mm	**60** $^{0,010}_{-0,029}$ mm
 - 0,2	**69,762** $^{0}_{-0,019}$ mm	**59,7** $^{-0,010}_{-0,029}$
 a – b	**0,007 mm**	**0,007 mm**
 	1,964 ± 0,003 mm	1,836 ± 0,003 mm
	2,114 ± 0,003 mm	**1,986**


(D) Nach dem schleifen unbedingt neu nitrieren.

(DK) Efter afdrejning/bearbejdning skalder foretages hædning af emnet ved illeld af nitrening.

(E) Hacer imperativamente una nitruracion ionica después de la rectificacion

(GB) It is imperative to carry out an ionic nitriding after repair resurfacing

(I) Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica

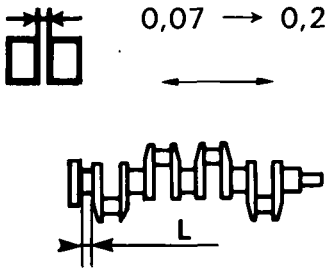
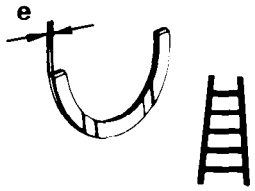
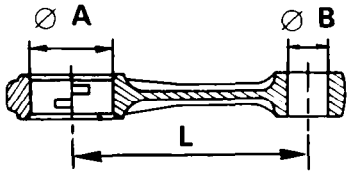
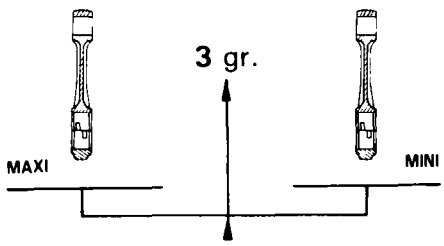
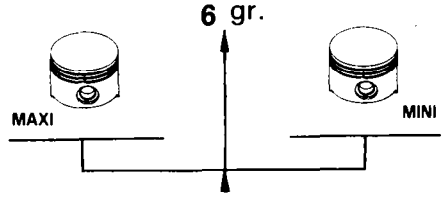
(NL) Het is noodzakelijk na opzuivering te nitreren

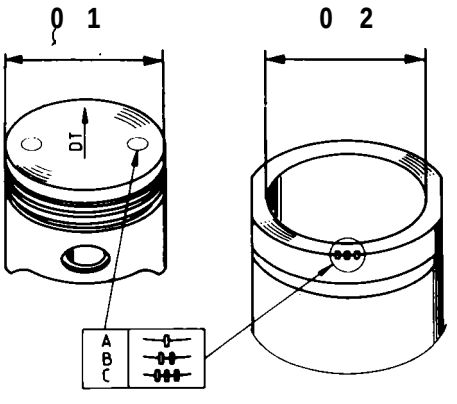
(P) Fazer impérativamente una nitruração ionica após rectificação

(S) Efter bearbetning är det absolut nödvändigt att härda materialet med hjäld av nitrering.

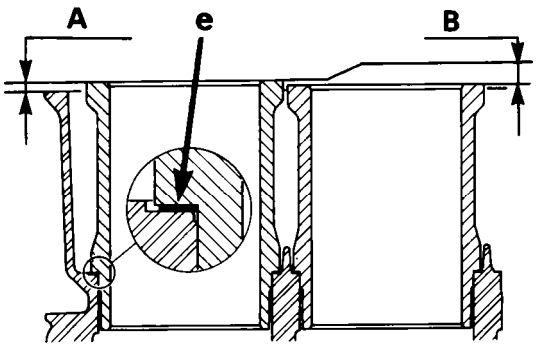
(SF) Kappale on ehdottomasti typetyskarkaistava käsittelyn jäl.Keen

(F) Faire impérativement une nitruration ionique après rectification

0,07 → 0,27 mm 	1	29,2 $^{+0,05}_{0}$ mm
	2	29,4 $^{+0,05}_{0}$ mm
	3	29,5 $^{+0,05}_{0}$ mm
		29,6 $^{+0,05}_{0}$ mm
		2,30 $^{+0,05}_{0}$ mm
	1	2,40 $^{+0,05}_{0}$ mm
	2	2,45 $^{+0,05}_{0}$ mm
	3	2,50 $^{+0,05}_{0}$ mm
		A = 63,704 $^{+0,010}_{+0,002}$ mm B = 25 $^{+0,010}_{+0,002}$ mm L = 146,15 ± 0,04 m m
		



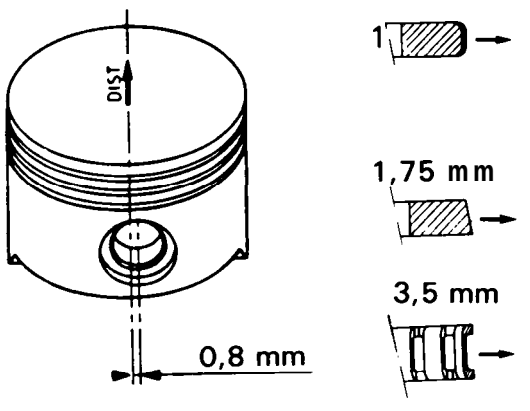
0 1 ($^{0,010}_{+0}$ mm)		0 2 ($^{0,010}_{+0}$ mm)
A - 92,950	—	= 93,000
B - 92,960	—	= 93,010
C - 92,970	—	= 93,020



A = 0,05 ⟷ 0,12 m m

B = 0,04 mm MAXI

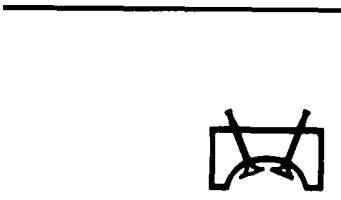
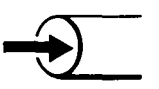
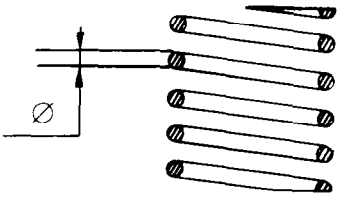
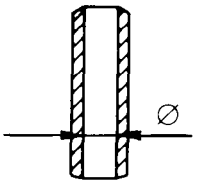
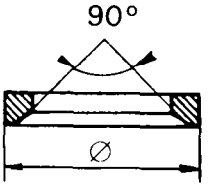
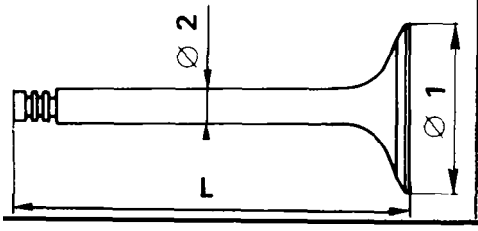
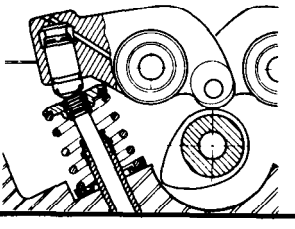
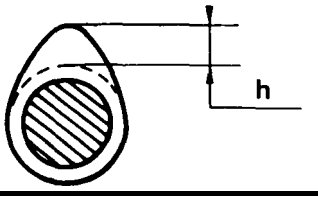
e = – 0,116 mm El Or
– 0,136 mm Ic
– 0,166 mm Bl

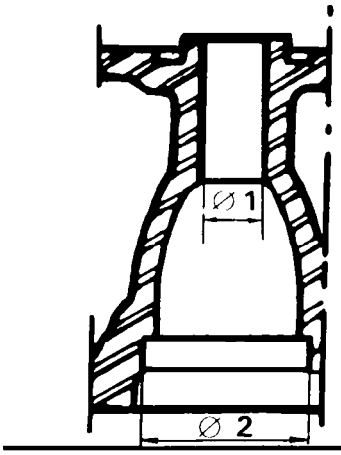
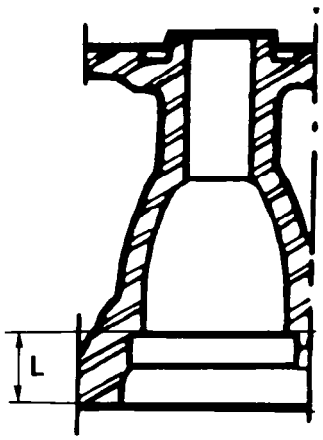
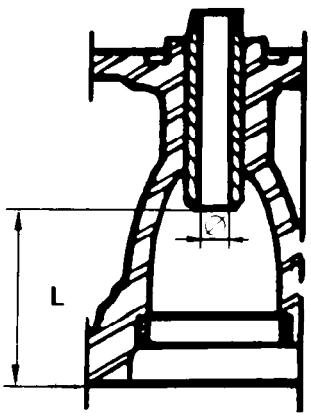


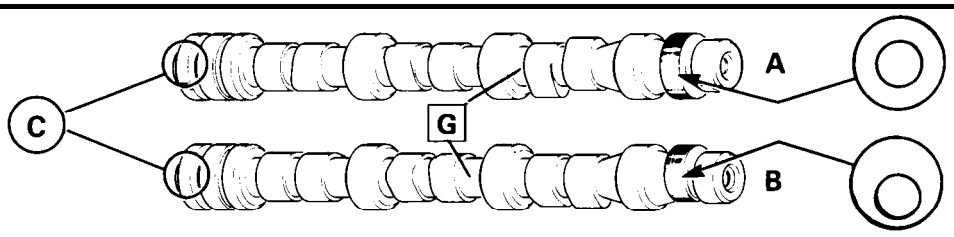
0,20 ⟷ 0,35 mm

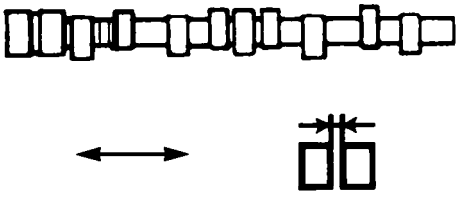
@ 0,40 ⟷ 0,55 m m

0,25 ⟷ 0,55 mm

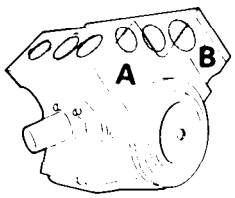
			
		4 mm	4 mm
		13,02 $^{+0,039}_{+0,028}$ mm	13 $^{+0,068}_{+0,050}$ mm
	1	13,20 $^{0}_{-0,018}$ mm	13,20 $^{0}_{-0,018}$ mm
	2	13,35 $^{0}_{-0,018}$ mm	13,35 $^{0}_{-0,018}$ mm
		46,7 $^{0}_{-0,025}$ mm	40 $^{0}_{-0,025}$ mm
	1	47 $^{0}_{-0,025}$ mm	40,3 $^{0}_{-0,025}$ mm
	2	47,2 $^{0}_{-0,025}$ mm	40,5 $^{0}_{-0,025}$ mm
	Ø 1	46 mm	39 mm
	Ø 2	8 $^{-0,005}_{-0,027}$ mm	8 $^{-0,020}_{-0,035}$ mm
	L	112,65 mm	111,65 mm
			
		5,493 mm	5,666 mm

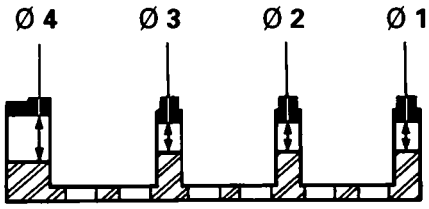
				
	Ø 1		13 $^{-0,003}_{-0,030}$ mm	12,965 $^{+0,032}_{0}$ mm
		1	13,105 $^{+0,027}_{0}$ mm	13,105 $^{+0,027}_{0}$ mm
		2	13,255 $^{+0,027}_{0}$ mm	13,255 $^{+0,027}_{0}$ mm
	Ø 2		46,5 $^{+0,039}_{0}$ mm	39,8 $^{+0,039}_{0}$ mm
		1	46,8 $^{+0,039}_{0}$ mm	40,1 $^{+0,039}_{0}$ mm
		2	47 $^{+0,039}_{0}$ mm	40,3 $^{+0,039}_{0}$ mm
			16,4 ± 0,15 mm	17,6 ± 0,15 mm
		Ø	8 $^{+0,022}_{0}$ mm	8 $^{+0,022}_{0}$ mm
		L	46.5 ± 0,5 mm	39,4 ± 0,5 mm



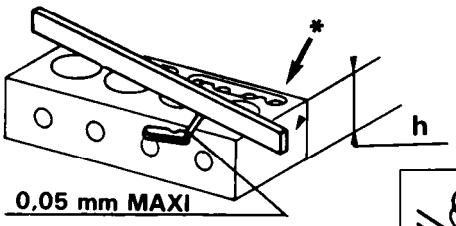


0,07 ◄► 0,15 mm





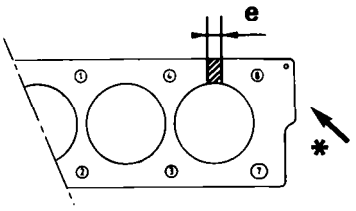
Ø 1	42,3 $^{-0,035}_{-0,060}$ mm
Ø 2	41,7 $^{-0,035}_{-0,060}$ mm
Ø 3	41,1 $^{-0,035}_{-0,060}$ mm
Ø 4	40,5 $^{-0,035}_{-0,060}$ mm
Ø 1	42,3 $^{+0,025}_{0}$ mm
Ø 2	41,7 $^{+0,025}_{0}$ mm
Ø 3	41,1 $^{+0,025}_{0}$ mm
Ø 4	40,5 $^{+0,025}_{0}$ mm



h = 110,905 ± 0,10 mm

h - 0,15 mm

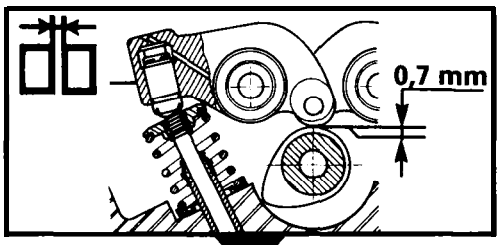
h (R)* = 110,65 mm Mini

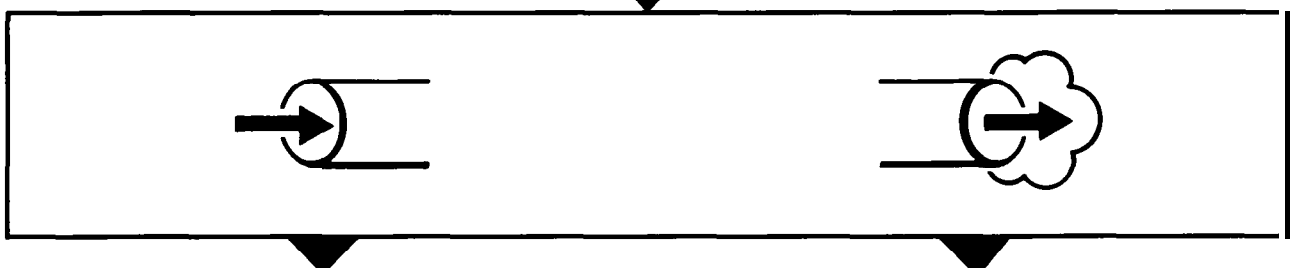


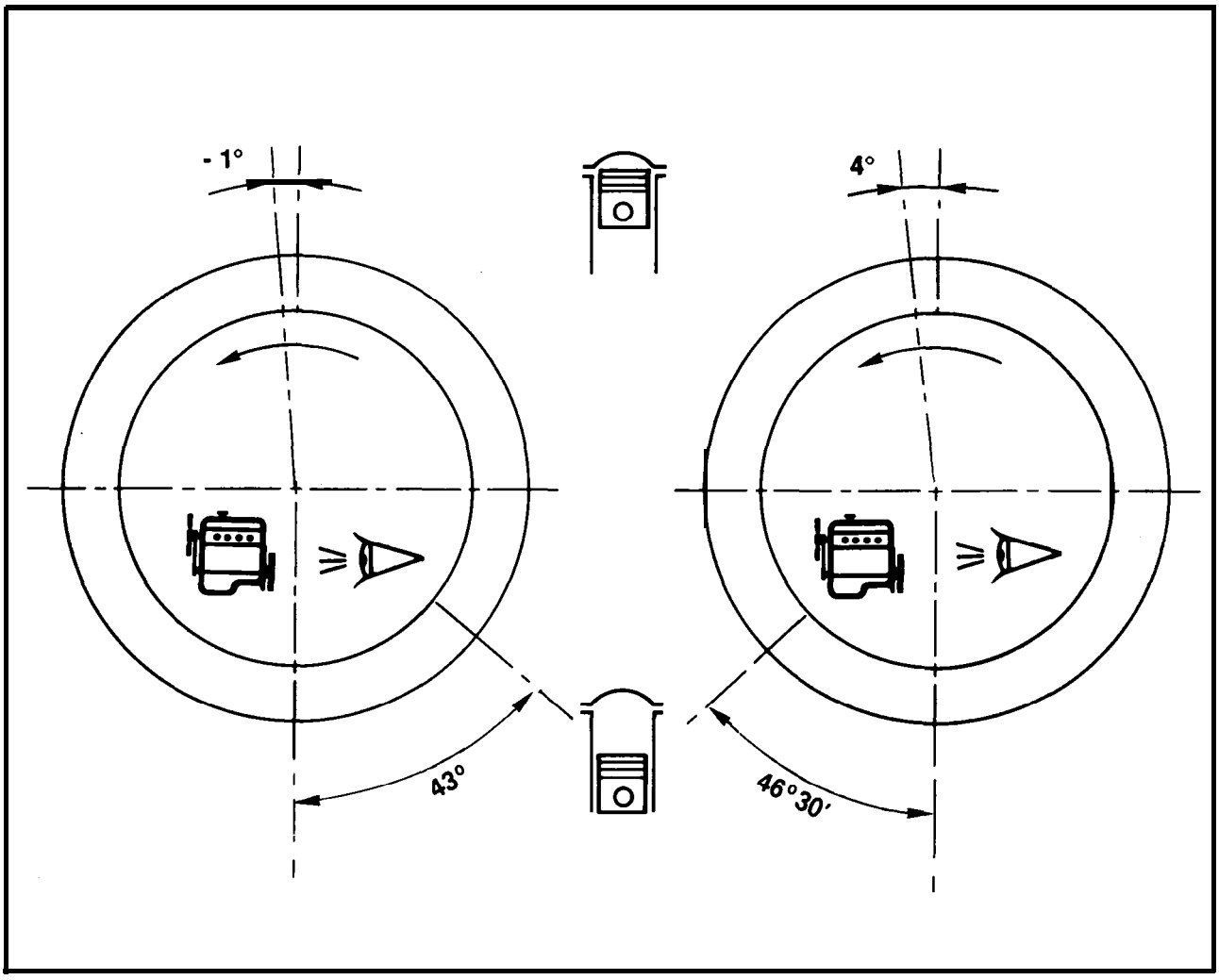
e = 1,45 mm

e + 0.15 mm

R = 1,60 mm


0,7 mm




- 1°
4°
43°
46°30'